



MALTING

HARVEST

Barley is cropped 1 time per year, delivered to the malthouses where it is cleaned, dried and graded.



DSEOVERY



Barley brings starch and proteins which will be digested into sugars and amino acids to feed the yeast

Starch



GERMINATION

The grains start to

grow developping

more enzymes and

modifying their structure.

The process is controlled

by aeration, temperature

STEEPING

The grains are hydrated to initiate the metabolism of the embryo



Convertion

enzymes

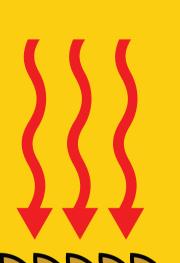
Sugars

It brings silicone, manganese and many other minerals It brings polyphenols too.









and humidity.

KILNING

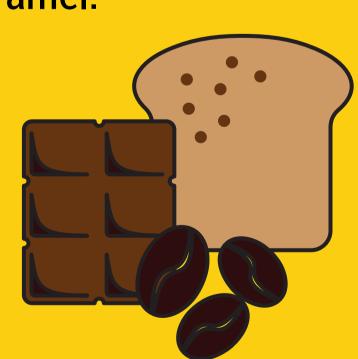
The semi-germinated grains are dried (and partly toasted) in a flow of hot air, sometimes including woodsmoke.



When the malsters want to achieve very dark colors and flavors they use roasting drums, just like for coffee beans.



As barley malt is being dried it develops flavors. The longer and the higher the temperature the more the flavors evolve from light doughy, bready to coffee, dark chocolate with everything in between that involves bread crust, toast, caramel.



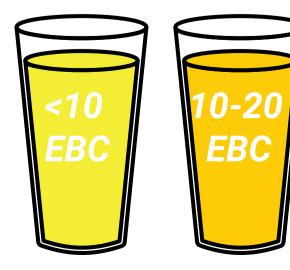
SMOKED MALT BEERS



Smoked beers are usually made by brewing with barley malts that have been infused with wood smoke during the kilning process (drying).

In the days before modern kiln-drying (which is exempt of smoke), people used to dry their grains on clays above wood fire. The grains would always carry over that smoke character in the beers. Some of these traditional beers are still alive.

MALT TYPES AND BEER COLORS













Pilsner

Pale Ale, Munich, Meladoinin Mild ale Pale Crystal Crystal Vienna

Black roasted barley

(Rauchbier, Gratzer, Smoked Porter,)